



High quality engineering delivers longlife reliability with the Wozair Isolation Damper. With the option for Class 3 closed blade leakage to EN1751.











Shut Off Damper

Built for ventilation systems where isolation is maintained in critical areas. The Isolation Damper is manufactured using modern CNC laser cutting and folding processes, with metal to metal blade tip and blade edge sealing arrangements to achieve exceptional performance without the aid of gasket materials (no silicone gasket).

Airflow can be in either direction and installed in any orientation with either manual, electrical or pneumatic actuation.

Circular ductwork dampers are also available in the form of the BID and can be supplied either as single blade butterfly type up to 16" diameter.

Technical Information

Minimum Size

6"W x 6"H x 12"D

Maximum Size

98"W x 98"H x 12"D

Dampers for larger airways can be assembled from a number of single units. Contact Wozair to discuss your specific requirements.

Leakage

Closed blade leakage to Class 2 EN1751, Class 3 available on request Case leakage to Class B EN1751, Class C available on request

Explosive Atmosphere

ATEX/IECEx SGS Baseefa/SGS Fimko Oy.

Functional Safety

Functional Safety SIL 2 CSA SIra Certificate (PID & EID only). Contact us to discuss your requirement.

Materials of Construction

Casing and Flanges:

Materials

Stainless Steel 304L/316L (1.4307/1.4404)
Carbon Steel (GAM)
Other Stainless Steel grades available on request

Thickness

Minimum 14G (at 8" deep) 11G- $\frac{3}{4}$ G thick (at 12" deep) Fully welded

Flange drilling detail to ISO 15138 standard Custom flanges as option

Blades:

Materials

Stainless Steel 304L/316L (1.4307/1.4404)
Other Stainless Steel grades available on request

Thickness

Double skin from minimum 18G thick each skin in same material as casing except Stainless Steel 304L for all GAM casing options

Plug welded to solid shafts

Shafts:

 \emptyset 19 mm (3/4") continuous solid shaft in Stainless Steel 316/316L (1.4401/1.4404)

Bearings:

Oil impregnated sintered bronze. Low temperature option to -67°F and low leakage bearing assembly option available

Side Seals:

Stainless Steel 316L (1.4404)

Linkage:

Stainless Steel 316L (1.4404) 6G thick link bars arranged to provide parallel blade motion

Blade Gasket:

N/A; metal to metal forms the seal

Mechanical Options

The following options can be incorporated if required:

- Increased flange thickness
- Ceramic, Stainless Steel bearings or for chemical application PTFE bearings in place of phosphor bronze oilite (as standard)
- Transitions; various options for fitting into circular ductwork
- · Earth bosses
- Lifting lugs





Control Options

Wozair dampers can be operated with electric or pneumatic actuators. The pneumatic and electric controls will be selected based on your exacting requirements.

Dampers can be designed to close or open on loss of power when fitted with an electric or pneumatic actuator. The electric actuators options are Petz, Schischek and Belimo, and pneumatic actuator by Powertork.

The actuator will be selected following your technical needs:

- Electric or pneumatic actuation system
- Fail open, fail close or fail stay put
- Requested closing time (1, 2 or 3 seconds closing time or longer)
- Class I, II, III Division 1 BCDEFG T6 and zone 1, 2, 21, 22
- Class I, II, III Division 2 ABCDEFG T6 and zone 2, 22
- ATEX and IECEx Zone 1, 21 (II 2GD) and 2, 22 (II 3GD) or non hazardous area, based on actuator selection
- Design Temperature (from -76°F/-60°C to +158°F/+70°C subject to actuator selection)
- NEMA / IP rating
- Environment (High corrosion resistance)

Nominal: Clear inside duct dimensions Duct Size: 'Quote' (Width x Height)

Order Code Example:

MID/316L/11G/20W/8H/12D/E

Ordering

Туре:	MID	Duct Width:	20"								
Duct Height:	8"	Case Depth:	12"								
Type Wozair:	pe Wozair: Manual Isolation Damper Electric Isolation Damper Pneumatic Isolation Damper										
Case Materia Stainless Stee Low Carbon Low Carbon	1.4307 = 304L										
Mild Steel Sheet Galvanised after Manufacture = GAM											
Case Thickness: 11G											
Controls Options ML = Manual Lever (EN1751 Class 2 blade leakage) MG = Manual handwheel with gearbox (EN1751 Class 3 blade leakage) E = Electric P = Pneumatic											

Weights

FGD Bare Shaft Damper Weight Matrix - 8"D

lb		H (in)										
		6	12	18	24	30	35	41	47	61	75	83
	6											
	12											
	18											
	24											
	30											
)A/ /: \	35											
W (in)	41											
	47											
	61											
	75											
	89											
	98											

Additional nominal weights:

Manual handle 7lb

Belimo actuator with junction box 7lb

Petz or Schischek actuator with junction box 11lb

Pneumatic actuator and components with controls enclosure 33lb

FGD Bare Shaft Damper Weight Matrix - 12"D

lb		H (in)										
		6	12	18	24	30	35	41	47	61	75	83
	6											
	12											
	18											
W (in)	24											
	30											
	35											
	41											
	47											
	61											
	75											
	89											
	98											

Additional nominal weights:

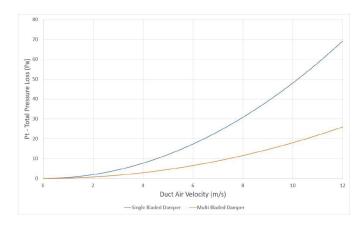
Manual handle 7lb

Belimo or Johnson Controls actuator with junction box 7lb Petz or Schischek actuator with junction box 11lb

Pneumatic actuator and components with controls enclosure 33lb



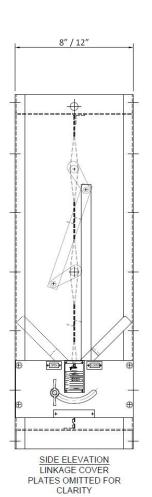
Performance

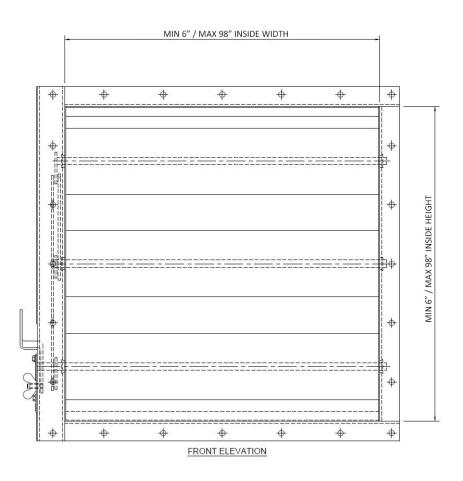


Full aerodynamic performance data is presented above and is based on 12" deep diameter.

Total Pressure Loss - the difference in pressure measured across the Fire Damper when the blades are fully open.

Dimension Drawing (example with manual lever controls)









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